

CLAIMS

1. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness, characterized by having on the surface thereof a plated layer which contains Al of 4% or more in mass and has an Al-type intermetallic compound in an Al phase.

2. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness, characterized by having on the surface thereof a plated layer which contains Al of 4% or more in mass and has an Al-type intermetallic compound abutting on an Al phase.

3. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness according to claim 1 or 2, characterized in that said plated layer contains Al of 4 to 20% and Mg of 1 to 10% in mass with the balance consisting of Zn and unavoidable impurities.

4. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness according to claim 1 or 2, characterized in that said plated layer contains Al of 4 to 20%, Mg of 1 to 10% and Si of 0.001 to 2% in mass with the balance consisting of Zn and unavoidable impurities.

5. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness according to any one of claims 1 to 4, characterized by having on the surface thereof a plated layer containing an intermetallic compound having a melting point of 600°C or higher by 0.001 to 0.5% in mass.

6. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness, characterized in that at least one of the lattice constants of said intermetallic compound according to any one of claims 1 to 5 is in the range from 3 to 5 Å.

7. A highly corrosion-resistant hot dip plated steel material excellent in surface smoothness, characterized in that said intermetallic compound according to any one of claims 1 to 6 is one or more of

an Ni-Al-type intermetallic compound, a Ti-Al-type intermetallic compound, a Zr-Al-type intermetallic compound and an Sr-Al-type intermetallic compound.

5        8.    A highly corrosion-resistant hot dip plated  
steel material excellent in surface smoothness,  
characterized in that said intermetallic compound  
according to any one of claims 1 to 7 is one or more of  
TiAl<sub>3</sub>, NiAl<sub>3</sub>, Co<sub>2</sub>Al<sub>9</sub>, Co<sub>4</sub>Al<sub>13</sub>, CrAl<sub>4</sub>, CrAl<sub>7</sub>, Cr<sub>2</sub>Al<sub>11</sub>, Mn<sub>4</sub>Al<sub>11</sub>,  
MnAl<sub>6</sub>, Al<sub>11</sub>Ce<sub>3</sub>, CeZn<sub>2</sub>Al<sub>2</sub>, Al<sub>9</sub>Ir<sub>2</sub>, Al<sub>11</sub>La<sub>3</sub>, Al<sub>12</sub>Mo, NbAl<sub>3</sub>,  
10    Al<sub>2</sub>Se<sub>3</sub>, TaAl<sub>3</sub>, ZrAl<sub>3</sub>, Zr<sub>2</sub>ZnAl<sub>3</sub>, Al<sub>2</sub>Ca, Ti<sub>7</sub>Al<sub>6</sub>Si<sub>12</sub>, FeNiAl<sub>9</sub>,  
Fe<sub>3</sub>NiAl<sub>10</sub>, TiAl<sub>2</sub>, TiAl, Ni<sub>2</sub>Al<sub>3</sub>, NiAl and SrAl<sub>4</sub>.

      9.    A highly corrosion-resistant hot dip plated  
steel material excellent in surface smoothness,  
characterized in that said Ti-Al-type intermetallic  
15    compound according to claim 7 is Ti(Al<sub>1-x</sub>Si<sub>x</sub>)<sub>3</sub>.